



# UTILITY WATER FLUX

Water flushable  
Paste Soldering Flux  
that exceeds ASTM specification

**B-813**



- ★ Safe for use on potable water
- ★ Completely LEAD FREE, so it completely exceeds "Low Lead" laws and requirements
- ★ Non-acid
- ★ Will not separate in warm weather



- ★ Easy to use
- ★ Brushable
- ★ Sticks to work
- ★ Contains Zinc Chloride and Ammonium Chloride, ingredients proven to provide the best cleaning, adherence, fluxing and solderability.

A water flushable, *and water soluble*, lead-free paste soldering flux formulated to meet the requirements of ASTM B-813. It removes oxidation and prepares copper, lead, brass, tin, stainless steel, cast and wrought iron for the proper bonding of solder to metal to assure leak tight joints. Used as directed, it won't burn, char or spatter. It works well with the new low lead brass and bronze alloys, including the silicone family of metal alloy products. Meets the requirements of the Federal Safe Water Drinking Act.

**Application:** After cutting, reaming and cleaning the pipe, apply a small amount of **FLUX** to male pipe end. Assemble pipe and fitting, making sure tube is seated in fitting. A slight twisting motion ensures even flux coverage. Remove excess flux from joint exterior. Promptly proceed with soldering in the usual manner. Excess flux should be wiped off immediately after soldering. Flush system with water to rinse away any residue. Refer to ASTM B-828 for more comprehensive directions.

	ITEM#
72-2 oz. containers	14-232
24-1/2 lb. containers	14-236
24-1 lb. containers	14-240

## UTILITY

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